

Variation chart

A ESD
Anti-static electricity features

B Q
Suction

C Q-CR-ESD
Clean room and anti-static electricity features

D OPC
Screwdriver for screw counter

* The suction attachment sold separately.

* Refer to p.9 for screw counters

DXF File



External dimensions can be viewed in DXF file format from the Hios homepage.

*Special software is required to view DXF files.

[Go to Electric Driver](#)

[DC Driver](#)

[DXF File](#)

www.hios.com

Multi input type (AC 100V-240V)

Power supply for BL Series

Dedicated power supply ensures maximum performance from the screwdriver.

- Low voltage output (HI: approximately 30V, LOW: approximately 20V) means reliable yet quiet operating noise.
- Power capacity has been increased over the previous model, providing a reliable source of power.
- Two switchable stages HI/LOW are available for more accurate screw operations.

T-30BL

(Single power point)

Compatible models

BL-2000/BL-3000



T-70BL

(Single power point)

Compatible models

BL-2000/BL-3000
BL-5000/BL-5000-15
BL5000-20/BL-5020
BL-7000/BL-7000HT
BL-7000-20



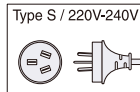
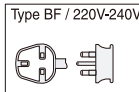
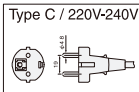
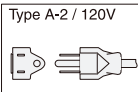
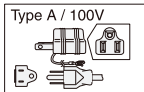
Specifications

Primary side	Input power	AC 100V-240V (47-63Hz)
	Power capacity	40W
Secondary side output	2(30V), 1(20V) 2 stage switchable	
External dimensions (mm)	62 x 134 x 40 (H) mm	
Weight (g)	300g	
Power cord length(m)	1.8m (inlet type)	
Accessories	2 mounting points, 4 mounting screws	

Specifications

Primary side	Input power	AC 100V-240V (47-63Hz)
	Power capacity	70W
Secondary side output	2(30V), 1(20V) 2 stage switchable	
External dimensions (mm)	88 x 210 x 52 (H) mm	
Weight (g)	830g	
Power cord length(m)	1.8m (inlet type)	
Accessories	2 mounting points, 4 mounting screws	

● Plug



Specifications

Lever start type Model		BL-2000	BL-3000	BL-5000	BL-5000-15	BL-5000-20*	BL-5020	BL-7000	BL-7000HT
Push-to start type Model		—							
Output Torque Range	N·m	0.02-0.2	0.2-0.55	0.2-1.2	0.2-1.2 / 0.2-1*		0.5-2	0.7-2.8	0.7-3.5 / 0.5-1.5*
	lbf·in	0.17-1.7	1.7-4.8	1.7-10	1.7-10 / 1.7-8.7*		4.3-17.4	6.1-24	6.1-30 / 4.3-13*
	(kgf·cm)	(0.2-2)	(2-5.5)	(2-12)	(2-12) / (2-10)*		(5-20)	(7-28)	(7-35) / (5-15)*
Torque Switching		Stepless Adjustment							
Unloaded Rotation Speed (r.p.m) ±10%	HI	990	990	900	1,500 / 2,200*		750	960	700 / 2,200*
	LOW	650	680	590	1,000 / 1,500*		500	630	500 / 1,500*
Screw Size (mm)	Small Size Screw	1.0-2.3	1.7-2.3	2.0-3.0	2.0-3.0 / 2.0-3.0		2.0-4.0	2.6-5.0	2.6-4.0
	Tapping Screw	1.0-2.0	2.0-2.3	2.0-3.0	2.0-2.6 / 2.0-2.6		2.0-3.0	2.6-4.0	2.6-4.0
Bit Type		Hios H4	Hios H4 or 1/4 HEX	Hios H4 or 5 HEX or 1/4 HEX	Hios H4 or 5 HEX or 1/4 HEX		Hios H5 or 5 HEX or 1/4 HEX	Hios H5 & 5 HEX or 1/4 HEX	Hios H5 & 5 HEX or 1/4 HEX ^{*)}
Power Pack	T-30BL	✓	✓	✓	✓		✓	✓	✓
	T-70BL	✓	✓	✓	✓		✓	✓	✓
Accessories	Bit, 1 of each	Hios H4	+ #0(φ 2×40mm) + #0(φ 2.5×40mm)	+ #0(φ 2.5×40mm) + #1(φ 4×40mm)	+ #1(φ 4×40mm) + #2(φ 4×40mm)		+ #1(φ 5×60mm) + #2(φ 5×60mm)	+ #1(φ 5×60mm) + #2(φ 5×60mm)	+ #1(φ 5×60mm) + #2(φ 5×60mm)
		Hios H5							
	1/4 HEX		+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)	+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)	+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)		+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)	+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)	+ #1(φ 5×50mm) + #2(φ 5×50mm) — (φ 5×50mm)
	Spring	yellow							
Cord Length		2m (5P) ESD Design	1.5m (5P)	1.5m (5P)	1.5m (5P)		1.5m (5P)	2m (5P)	2m (5P)
Hexagonal L-shaped wrench				5mm, 1piece	5mm, 1piece		5mm, 1piece	5mm, 1piece	5mm, 1piece

^{*)} Only 1/4 HEX is available for BL-7000HT.